
TYPE	Air drying, water borne acrylic dipping primer.
USE	Used as protection of steel against corrosion.
SPECIAL PROPERTIES	Good adhesion provides effective protection against corrosion of steel.

TECHNICAL DATA

Solids by volume	31 %		
Total mass of solids	476 g/l		
Volatile organic compound (VOC)	95 g/l		
Recommended film thickness and theoretical spreading rate	Dry film (µm) 35	Wet film (µm) 90	Theoretical spreading rate (m ² /l) 11
Drying time at +23 °C / 50 % RH	Approx. 30 min.		
- dust free (ISO 1517)	1-2 hours		
- touch dry (ISO 3678)			
Drying time at +80 °C / 50 % RH	Heat drying: Dry through after 30 min.		
	The drying times are based on a film thickness of approx. 40 µm dry film and a relative air humidity of max. 60 % and air circulation.		
- recoatable	After 3 hours.		
Thinner	See page 2.		
Cleaning	Water. A solution of water and TEKNOCLEAN 6480-00 may also be used.		
Finish	Mat and satin.		
Colours	Can be supplied in any colour required with reference to RAL, NCS S or other colour systems.		
Storage	See page 2.		
HEALTH AND SAFETY	See Safety Data Sheet.		

DIRECTION FOR USE**Surface preparation**

The substrate must be free from grease, rust and iron scale.

Application conditions

The surface to be painted must be dry. When coating and curing the temperature of the air, paint and surface must be above 15 °C and the relative air humidity below 70 %.

Application

Dipping: Dipping viscosity: 30-40 s.

ADDITIONAL INFORMATION

Storage: See label.
Store in a tightly closed container.

The product must be stored frost-free.

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com.
